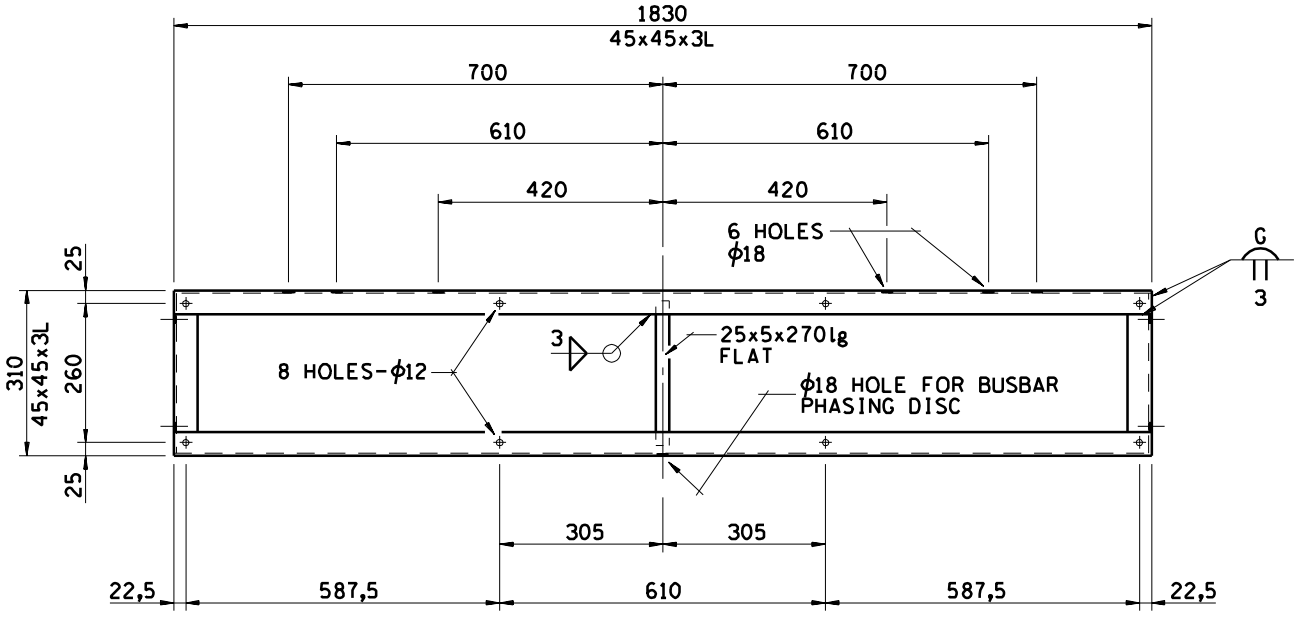
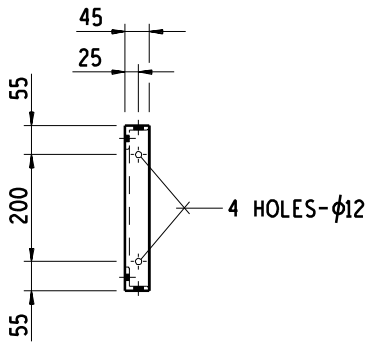


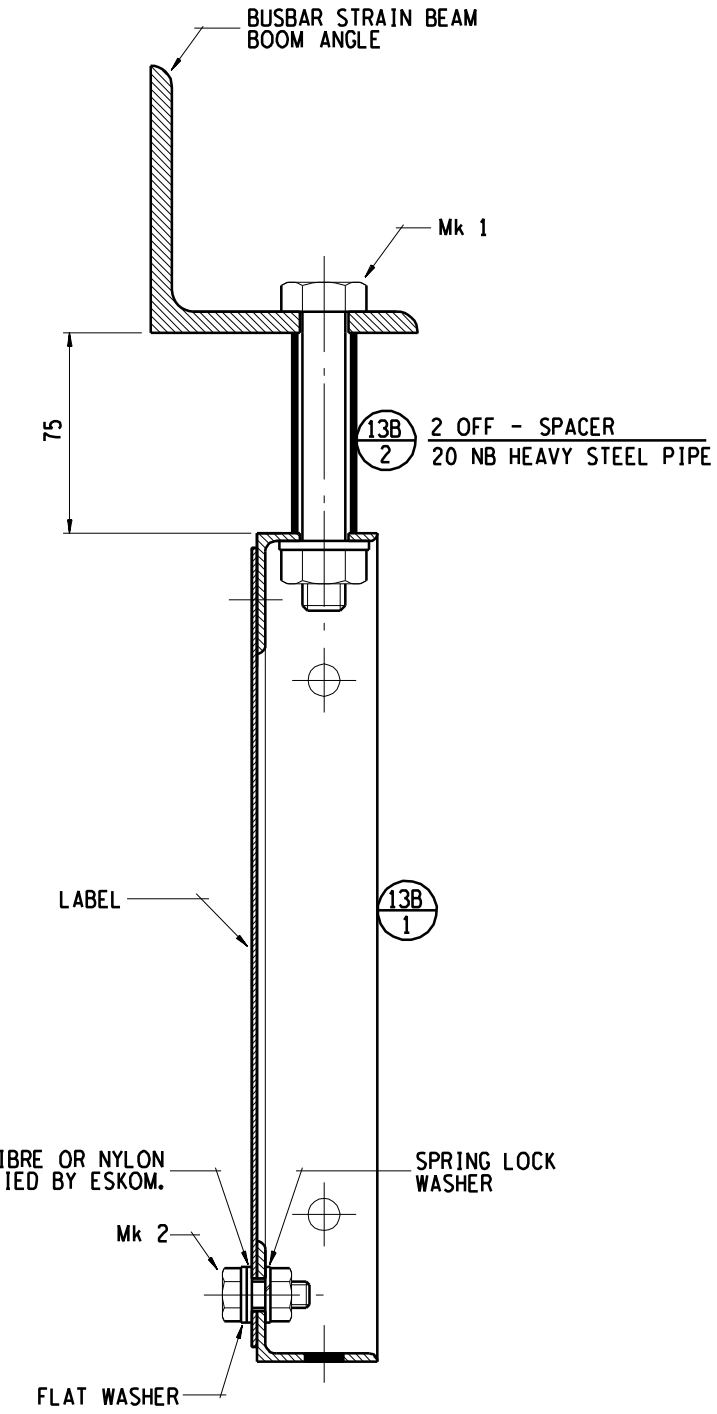
LABEL FRAME (13B/11) 1 OFF

ALSO DETAILED ON 0.54/400

-SCALE 1:10-



-END VIEW-



SECTION THROUGH SUPPORT & FRAME

-SCALE 1:2-

LABEL LOCATION

-N.T.S.-

NOTES:

1 - ALL WELDING AND WELDING SYMBOLS SHALL CONFORM TO SABS 044 PART 1 TO PART 5.

2 - ALL STRUCTURAL USE OF STEEL TO CONFORM TO SABS 0162. GRADE OF STEEL TO BE TO SABS 1431 GRADE 300WA OR BS 4360 GRADE 43A.

3 - ALL WELDS TO BE SEAL WELDED.

4 - STEELWORK TO BE HOT DIP GALVANIZED TO SABS 763.

5 - ALL HOLES DIAMETERS AS NOTED ON DRAWING.

6 - ALL STEELWORK TO BE FABRICATED, ERECTED AND LEVELLED, TO A TOLERANCE OF + OR - 1,5 mm.

7 - ALL BOLTS SECURING LABELS TO THIS STRUCTURE, TO BE SUPPLIED BY STEELWORK CONTRACTOR.

8 - H.D. BOLTS COMPLETE WITH NUT AND WASHER TO BE SUPLIED BY CIVIL CONTRACTOR.

9 - ALL BOLTS AND NUTS TO CONFORM TO SABS 135. STRENGTH GRADE 4.6 .

10 - ALL MARKS TO BE STAMPED ONTO STEELWORK AND SHALL BE CLEARLY LEGIBLE AFTER GALVANISING.

MASS		
STRUCTURE	BOLTS	TOTAL
9,5 kg	0,8 kg	10,3 kg

BOLT SCHEDULE				
Mk	DIA	LENGTH	No. OFF	WASHERS PER BOLT
1	M16	110	2	1 FLAT
2	M10	25	8	1 FLAT 1 SPRING LOCK

(WAS 0.00/1768)

REV	REVISION DESCRIPTION	BY	CHKD	AUTH	DATE	REFERENCE DRAWINGS
3	LABEL FRAME WAS 50x50x5L - NOW 45x45x3L AND GENERALLY REVISED. SPACER TUBE WAS 60 mm LONG.	JMV	P.C.B.	P.C.B.	6/8/1992	
2	REDRAWN ON CAD.	A.M.H.	R.J.C.	PFAB	22/8/1991	
1	REDRAWN - GENERALLY REVISED	ZKF	R.J.C.	P.J.C.	11/5/1978	403 LABEL BRKT. SUPPT.
0	FIRST ISSUE					404 LABEL

APPROVED BY: P. PEARCE — DATE 12/5/1978

CHECKED BY: NAME — DATE DD/MM/YYYY

DRAWN BY: Z. FOUKAL — DATE 3/5/1978

SCALE As Shown

Eskom Transmission

ESKOM HOLDINGS LIMITED
REG NO.
2002/015527/06

BUSBAR LABEL 1
FRAME DETAIL

©

0.54/1790

SHEET NUMBER 0 | REVISION 3

SIZE GROOTTE A2L

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